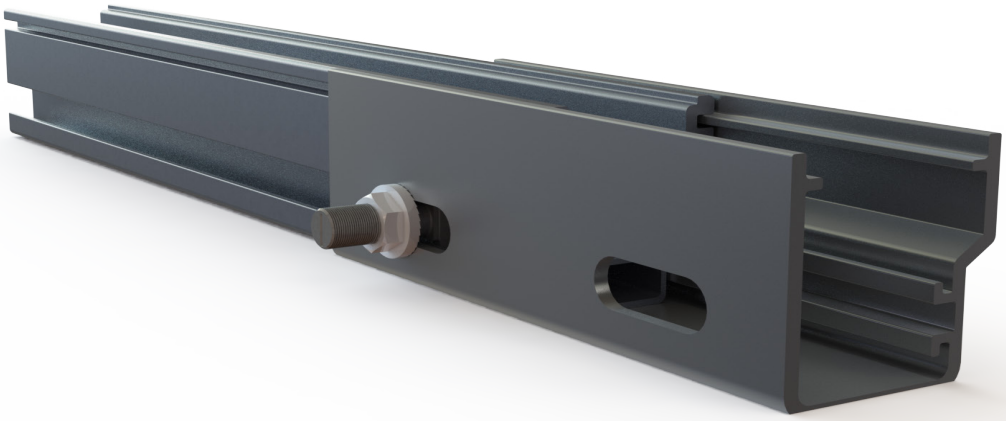
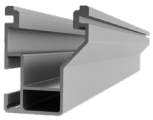
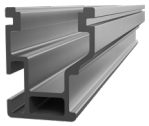


QUICK GUIDE

CrossRail 48-X/48-XL Rail Connector

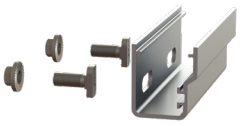




CrossRail 48-X/48-XL

Material: Aluminum

Part Number	Description
4000662	CrossRail 48-X 166'', Mill
4000663	CrossRail 48-X 166'', Dark
4000675	CrossRail 48-X 175'', Mill
4000695	CrossRail 48-XL 166", Mill
4000705	CrossRail 48-XL 166", Dark



CrossRail 48-X/48-XL Rail Connector

Material: Aluminum
Hardware: Stainless steel

Part Number	Description
4000385	RailConn CR 48-X,48-XL Struct Set, Mill
4000386	RailConn CR 48-X,48-XL Struct Set, Dark

TOOLS REQUIRED

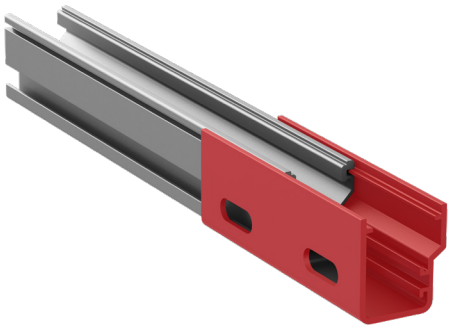
10-50 ft-lb

13 mm socket
- Torque 25.8 ft-lbs

1/2" socket
- Torque 25.8 ft-lbs

Assembly

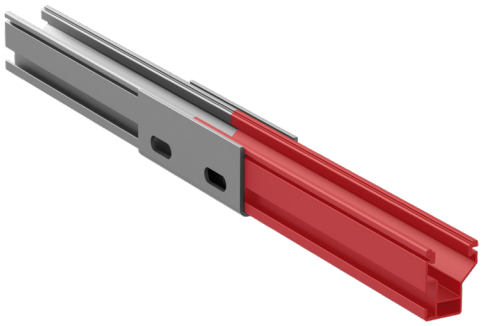
1 INSTALL RAIL CONNECTOR



Slide the rail connector onto CrossRail 48-X or 48-XL.

The rail connector contains mating features and must be inserted prior to aligning the rails together.

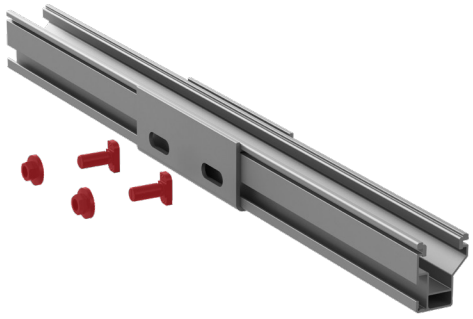
2 ALIGN RAILS



Align the two rail ends next to each other and center the rail connector between the two rails.

Note: CrossRail 48-X pictured.

3 CONNECT RAILS



Attach the rail connector using two M10 T-Bolts (use bonding T-Bolts with dark rail) and two hex nuts.

Ensure that the slot on the bottom of the T-Bolt is vertical, indicating that the T-Bolt head is properly engaged in the rail channel.

Torque: Torque the serrated hex nuts to 25.8 ft-lbs (35 Nm)

Note: Please refer to the system and state-specific engineering letters for allowable spans, limitations and installation notes regarding the capabilities of CrossRail 48-X or 48-XL and the CrossRail 48-X/48-XL Rail Connector.

Note: CrossRail 48-X pictured.